



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.3715

Job Sheet 187491



Part No: 646.3715

Job Qty: 20 ea

Part Name: Strut Doubler



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/5/18

Job Tracking No:

Due Date: 1/23/19

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV A SHEET 6 IPP REV:A 12.10.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	20 pcs	1/23/19	1/23/19	0.00	0.72	Waterjet - Flow		3C 18/12/19
120	QC	20 pcs	1/23/19	1/23/19	0.00	0.00	QC2 Waterjet-1		SC 18/12/19 DAS
130	QC	20 pcs	1/23/19	1/23/19	0.00	0.00	QC8-1		DEC 31 2018 68
140	Outsource	20 pcs	1/23/19	1/23/19			ATG001-VC	5	CC 19-1-7 9-89
150	Packaging	20 pcs	1/23/19	1/23/19	0.00	0.00	Packaging2		JAN 11 2019
160	QC	20 pcs	1/23/19	1/23/19	0.00	0.00	QC5		JAN 22 2019
190	Packaging	20 pcs	1/23/19	1/23/19	0.00	0.00	Packaging3-1		JAN 22 2019
200	QC21-SA	20 Ea	1/23/19	1/23/19	0.00	0.00	QC21		JAN 22 2019

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - Issue P/O to ATG : 10042186 Hard Anodize, Color Black and Prime as per Dwg 646.3700 5127053 A819-1-13

190 - **IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV**

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.8680 sf (.0434 ea)	110-Waterjet - Flow - 1	9135854

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M6061T6S.040	1	200	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gusset	3Inches ± 0	3 2		
2	Gusset	3Inches ± 0	3 2		
3	Gusset	0Inches ± 0	0 0		

Plex 12/5/18 1:43 PM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		MRB (QSI042)			
Description Work Order Deviation		Disposition			
Completed By		Lead hand / Supervisor			
QC / QA Coordinator		CATEGORY			
Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Cracking ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
Other/Details:		Other/Details:			

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Cambridge, ON K6A 1K7
 CANADA
 TEL: 1 813 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com



Container No: S139095



Part: 646.3715

Job No: 187491

Serial No/Batch: S139095

Revision:
 Inspector:
 Exp Date:
 Instructions:

Date: 12/19/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042186



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042186
PO Date: 1/7/19
Due Date: 1/15/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185765	646.3713	Gusset Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	-	1/15/19	12 pcs	0 pcs	12 pcs	\$12.38/pcs	\$148.56
							12X			JAN 11 2019	
2	187609	649.4811	Clip Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL- PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	-	1/15/19	9 pcs	0 pcs	9 pcs	\$7.13/pcs	\$64.17
							9X			JAN 11 2019	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042186



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	187828	649.4819	Shim Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	-	1/15/19	12 pcs <i>12X</i>	0 pcs	12 pcs	\$6.38/pcs	\$76.56
4	187491	646.3715	Strut Doubler Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	-	1/15/19	24 pcs <i>24X</i>	0 pcs	24 pcs	\$6.08/pcs	\$145.92
Grand Total:											\$435.21

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/9/19 12:32 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916971

Date: 10-Jan-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 12 ea	Part: 646.3713 ✓ Gusset Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 24414		Rev: A PO: PO042186 ✓ Line: 1
✓ 9 ea	Part: 649.4811 ✓ Clip Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 24415		Rev: E PO: PO042186 ✓ Line: 2
✓ 12 ea	Part: 649.4819 ✓ Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 24416		Rev: E PO: PO042186 ✓ Line: 3
✓ 24 ea	Part: 646.3715 ✓ Strut Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 24417		Rev: A PO: PO042186 ✓ Line: 4
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>JAN 10 2019</u> Made in Canada.			

DAS
38
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916971

Date: 10-Jan-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms	Ship Via
	ATG Delivery
Quantity	Description
	Certified Signature: 
	Receiver Signature: _____
	A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.
	Made in Canada.

DA
38
8-88